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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

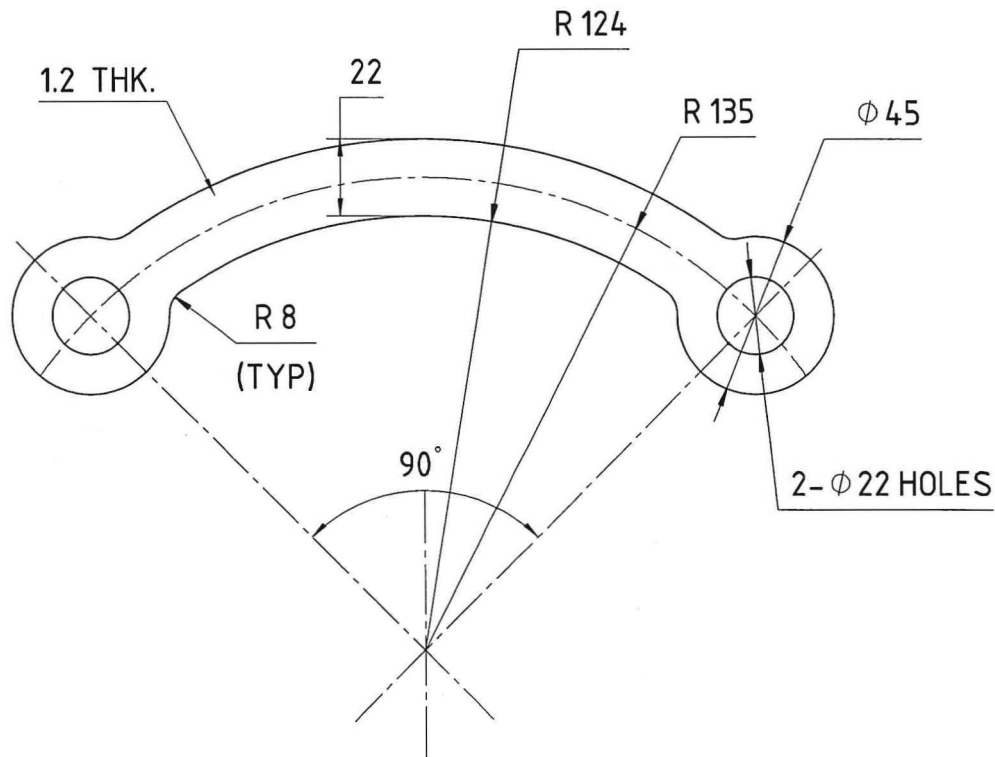
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

QUALITY OF WELD JOINTS REF, RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS: MOCKUP/PROT0/PRODUCTION



UN CONTROLLED COPY

NOTE:-

PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86  
AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW.

C100603120		236x70x1.2THK.				
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)
			MATERIAL			
			PRODUCT			BMRCL METRO CARS
			REF DRG			IS: 513-94, Gr.-0
			MATERIAL			
			HEAT TREAT.			
			SURFACE TREAT.			
			TITLE			LOCKING PLATE-C, JBEA
			beml BEML LIMITED			
			SCALE			1:2
			SHEET			1 OF 1
			Wt.			0.05
			DRG No.			926-81136
			ALT			0

GRADE No.	VALUE	SYMBOL	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD

SURFACE ROUGHNESS	
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